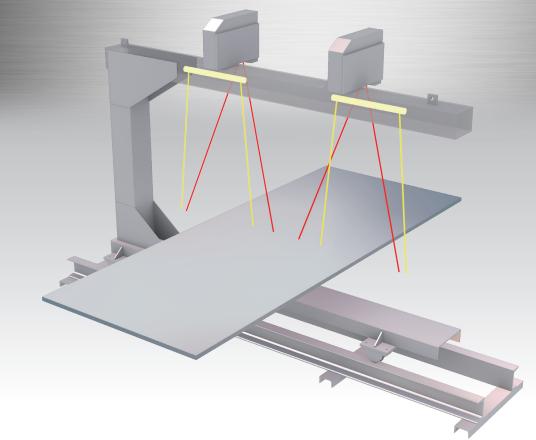
DSSRIN**G**

Strip Width Gauge WGL1000

Strip width gauge using image processing technology



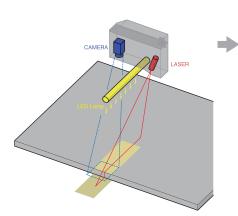
2 Light Source Image Management

- Reduce variation (error) due to changes in strip pass line
- Measurement range can be varied by changing the lens or adjusting the installation height of the sensor unit

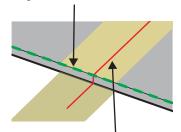
Installation above the strip

- Flexible installation (all installation above strip)
- Easy maintenance due to accessibility
- Reduce adhesion of dirt in LED and sensor unit

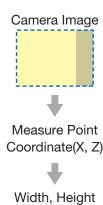
Measurement Principle



The strip is illuminated using LED and the edge position is determined by using the average value.

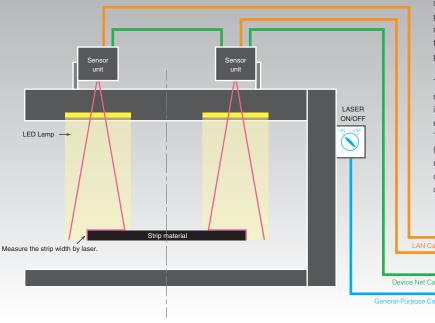


The detected strip edge position value is compensated according to the pass line position of the strip as measured by the laser.



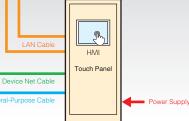
Nidth, Heigh Data

Equipment Configuration



The system consists of LED light source for illumination, Sensor unit for detection of the strip and a specialize control panel with image processing unit for data analysis and I/O management. The sensor unit is connected to the specialize control panel using general purpose device net cable and LAN cable

The system uses the laser triangulation method wherein it uses a capture camera image of projected line laser to detect the edge position and surface profile of the strip. This data is then translated into spatial axis (X,Z) using predetermined parameters. The measurement data for strip width and deviation can then be outputted to a level 2 computer.



Specification

Sensor Unit		
Measurement	Passline direction	±30mm
Range	Lateral direction	800mm(standard)
Measurement Accuracy		±0.4mm
Applicable Material		Metal strip, others
Laser Light Source	Туре	Semiconductor laser
	Wave length	660nm
	Output	30mW and below
	Laser Class	3R
LED Light Source	Output Rating	40W
Cable length		100m and below
Operating	Temp. Range	0-40°C
Environment	Protection Class	IP54
Approx. Weight		11kg
Size		H315 x W120 x D370

Control Panel			
Image Processing Unit		NIPU1000	
Measurement Cycle		10ms	
No. of Sensor unit that can be connected		2(standard) Max 4	
Touch Panel	Display range	0-9999.9mm	
Display	Size	10.5inch	
External I/F	Strip Width Output	Ether-net, Analog	
	Strip Deviation Output	Ether-net, Analog	
	Edge Height Output	Ether-net	
	I/O Contact	PiO	
Utility	Power Supply	AC100-440V	
	Current Rating	1.5kVA	
Operating	Temp. Range	0-40°C	
Environment	Protection Class	IP54	
Approx. Weight		250kg	
Size		H1800 x W100 x D675	

• Information in this catalog may change without notice. Please check with us when planning to use the equipment listed herein.

NIRECO CORPORATION

Hachioji Office

2951-4, Ishikawa-machi, Hachioji, Tokyo, 192-8552, Japan Telephone : +81-42-660-7353 Facsimile : +81-42-660-7354 Website : www.nireco.com E-mail : info-process@nireco.co.jp